

OUR THEME

Make a Contribution to Creating a Healthy and Future of the Prosperous Society Through the Food

Tokyo Food was established as a confectionery in 1967. Chocolate is our main product and we also produce and sell different kinds of confectionery materials. Tsukishima Foods Industry, an edible oil and fat maker, provided full support to us and we became a member of Tsukishima Food Group in 1974. In 1985, Tokyo Food moved to a new factory, which was prepared for business use chocolate, in Tsukuba. Since then, we have been well accepting by many customers in the food industry, including confectioneries, bread, biscuit, and chocolate makers.

Since its founding, we merge our chocolate manufacturing technique with the fat processing technology of the Tsukishima Food Group and then try to continue to pursue the deliciousness and create the new value, so as to bring smiles consumers by our all customers.

We make a contribution to creating healthy and future of the prosperous society through the food with work on the realization of the sustainable society. This is a social mission of us and every employee makes all-out effort to achieve the goal.

President
Takeshi Karikawa

BUSINESS DOMAIN

Customers are our partners

“Customers are our partners” is a constant concept of Tokyo Food. As a maker of business use chocolate, we devote in providing high-quality products, precisely and quickly satisfying the needs of a large variety of industries, such as the maker of confectionery, bakery food, ices, beverage, and souvenir, and making a contribution to creating a rich food culture.



As one of Tsukishima Foods Group,
We devote to provide safe, secure, and delicious products.

Tsukishima Foods Group meets the needs of a large variety of customers synthetically and flexibly, from food material processing, product transportation to package, by merging the technique and know-how of all the member of relative companies.

As one of Tsukishima Foods Group, Tokyo Food is persistently and constantly making progress.

We will use the resources of the network of Tsukishima Foods Group effectively, continue to provide safe, secure, and delicious products to all of the customers.



Tsukishima
Group

OVERVIEW

Foundation	June, 1967
Capital	200 million yen
Number of Employees	500 (April, 2022; Part-time employees were included)
Sales	12.2 billion yen (2021)
Main Products	Chocolate for confectionery and bakery food, processed chocolate products
Licenses and Certifications	Confectionery manufacturer, Fat oil manufacturer, FSSC22000
Main Customers	Tsukishima Foods Industry Co., Ltd., confectioneries, bakery
Group Companies	Tsukishima Foods Industry Co., Ltd., Horai Co., Ltd., Apenine Corporation Co., Ltd., Musashino Seika Co., Ltd,
Banks	Joyo bank, Ltd., MUFG Bank, Ltd., Mizuho Bank, Ltd.

HISTORY

1967	Tokyo Food is established as a confectionery
1971	Chocolate business was started in Ichikawa, Chiba.
1971	Chocolate factory was moved to Tsuchiura, Ibaraki.
1983	Tokyo Food started to produce business use chocolate.
1985	The factory was moved to Tsukuba, Ibaraki.
1992	The Material warehouse was added into the existing factory.
1999	The existing factory was extended to a five-story building.
2002	Obtained ISO9001 certification.
2006	A new forming line and filling line were extended.
2007	A new office and research building was completed.
2011	The old office building was changed to a public welfare building.
2011	Obtained Ibaraki HACCP certification.
2014	New factory was built.
2015	Tsukuba factory (Package department) of Apenine Corporation was merged with Tokyo Food.
2016	Obtained FSSC22000 certification (Main Factory and Second Factory).
2018	Fukaya Factory started operation.
2020	Obtained FSSC22000 certification (Fukaya Factory).
2022	A new public welfare building was completed.

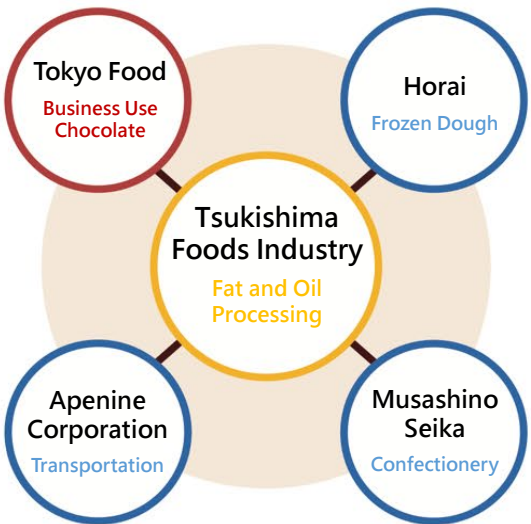


TOKYO FOOD

TOKYO FOOD Co., Ltd.

www.tokyo-food.com

Email : info@Tokyo-food.com



- Main Factory
1687-1 Kamiohshima, Tsukuba, Ibaraki 300-4351, Japan
- Second Factory
1783-1 Kamiohshima, Tsukuba, Ibaraki 300-4351, Japan
- Fukaya Factory
2909-26 Shirakusadai, Fukaya, Saitama 369-1106, Japan

TOKYO FOOD

東京フード株式会社



Corporate
Profile

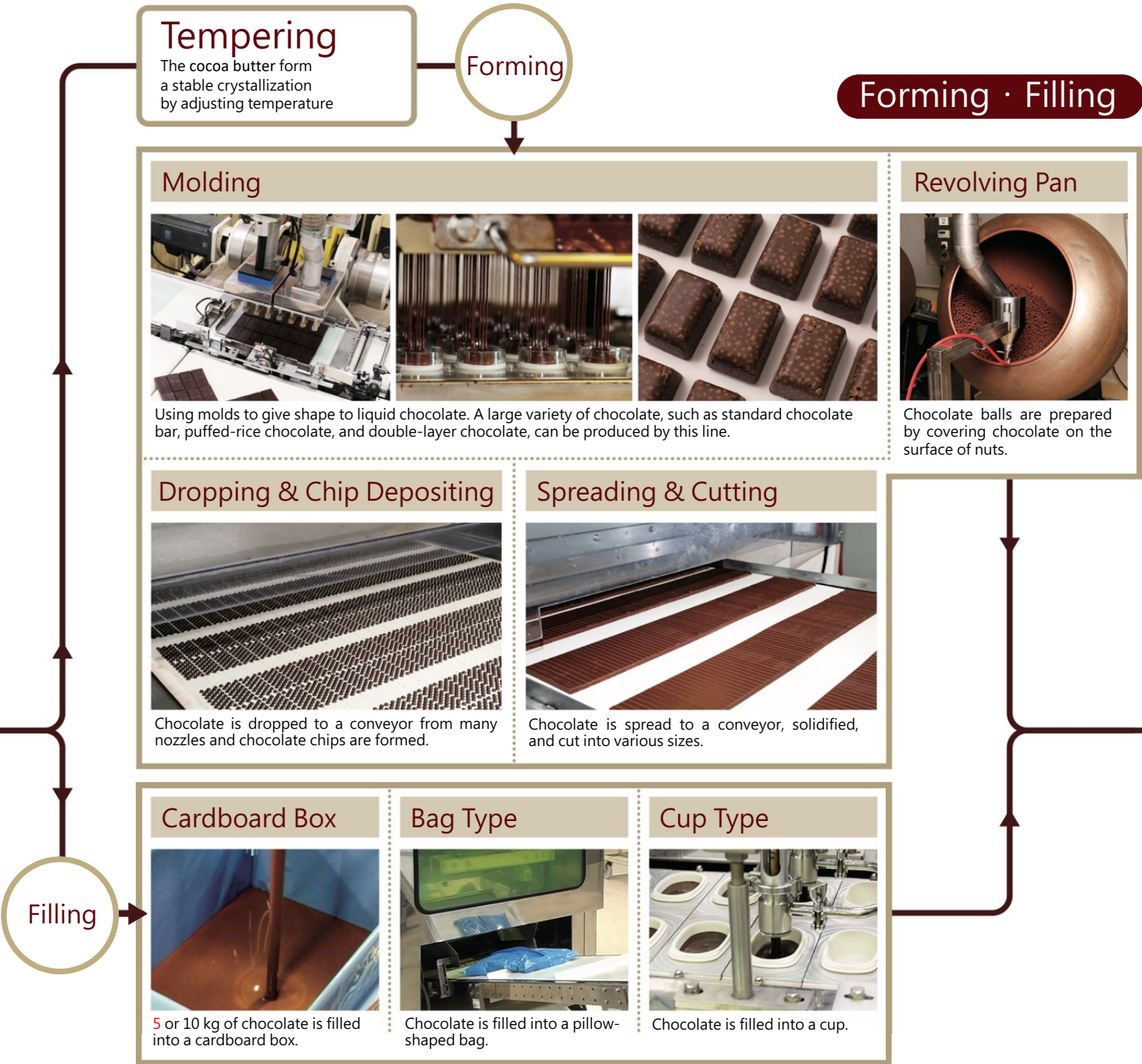
Tokyo Food Co., Ltd.



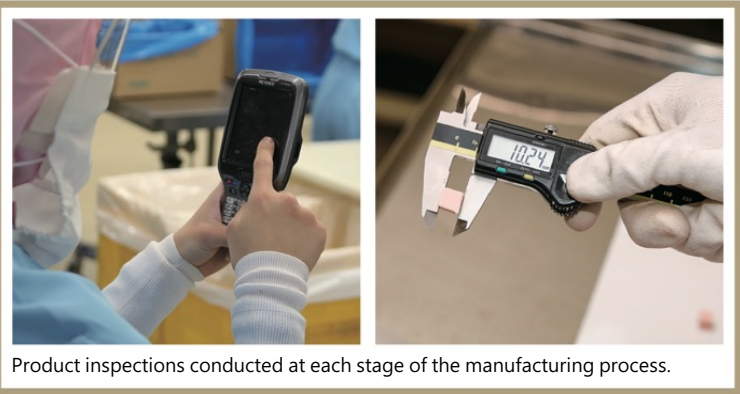
MANUFACTURING PROCESS · PRODUCTION MANAGEMENT

High-quality processing is realized by using a manufacturing management system

It is the main topic for a maker that responding to the expectation of customs and producing products in time. Makers are asked to produce high-quality products precisely and efficiently because products tend to become great varieties, but small amount. From chocolate processing, forming to product examination, all of the production information manage by a manufacturing management system, which controls all the production information in a unified management.



Product Inspection · Shipment



In-process Inspection

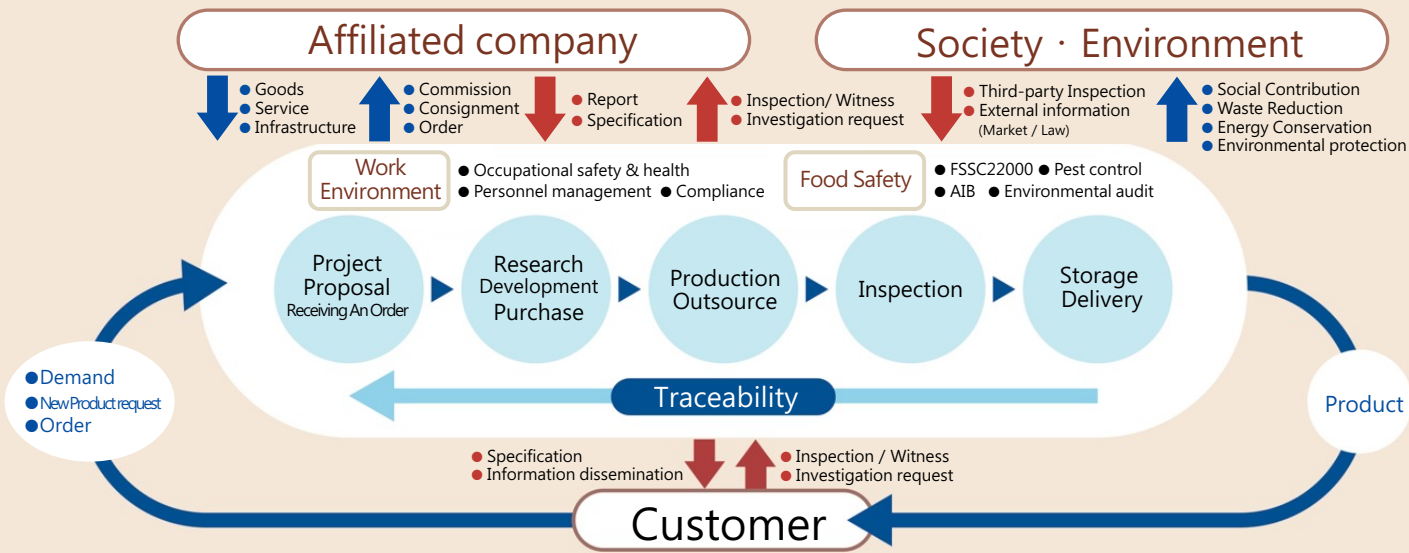
Product Inspection



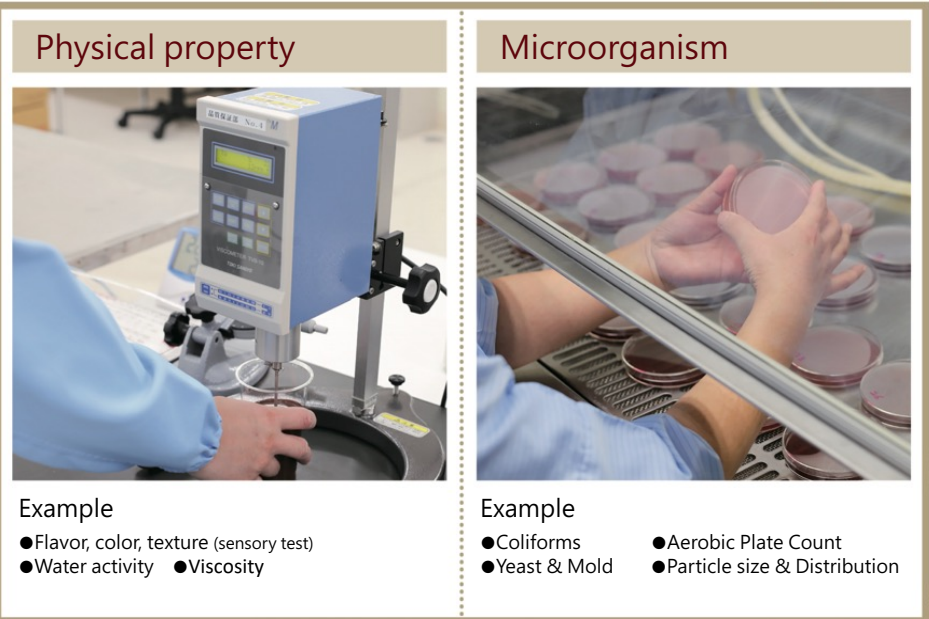
Safety and Security Strategies

Providing safe and secure product and service by Reviewing continuously and daily communicating

As a food manufacturer, Tokyo Food deems it an honor that providing safe and secure product and service is the most important mission. The whole company is aiming to develop for further safety and security by reviewing continuously and communicating proactively with each departments. Furthermore, our all factories obtained FSSC22000 certification, we make efforts to continuously review and improve it.



Schematic Diagram of Quality Assurance Process



Example
● Flavor, color, texture (sensory test)
● Water activity ● Viscosity

Example
● Coliforms ● Yeast & Mold
● Aerobic Plate Count
● Particle size & Distribution